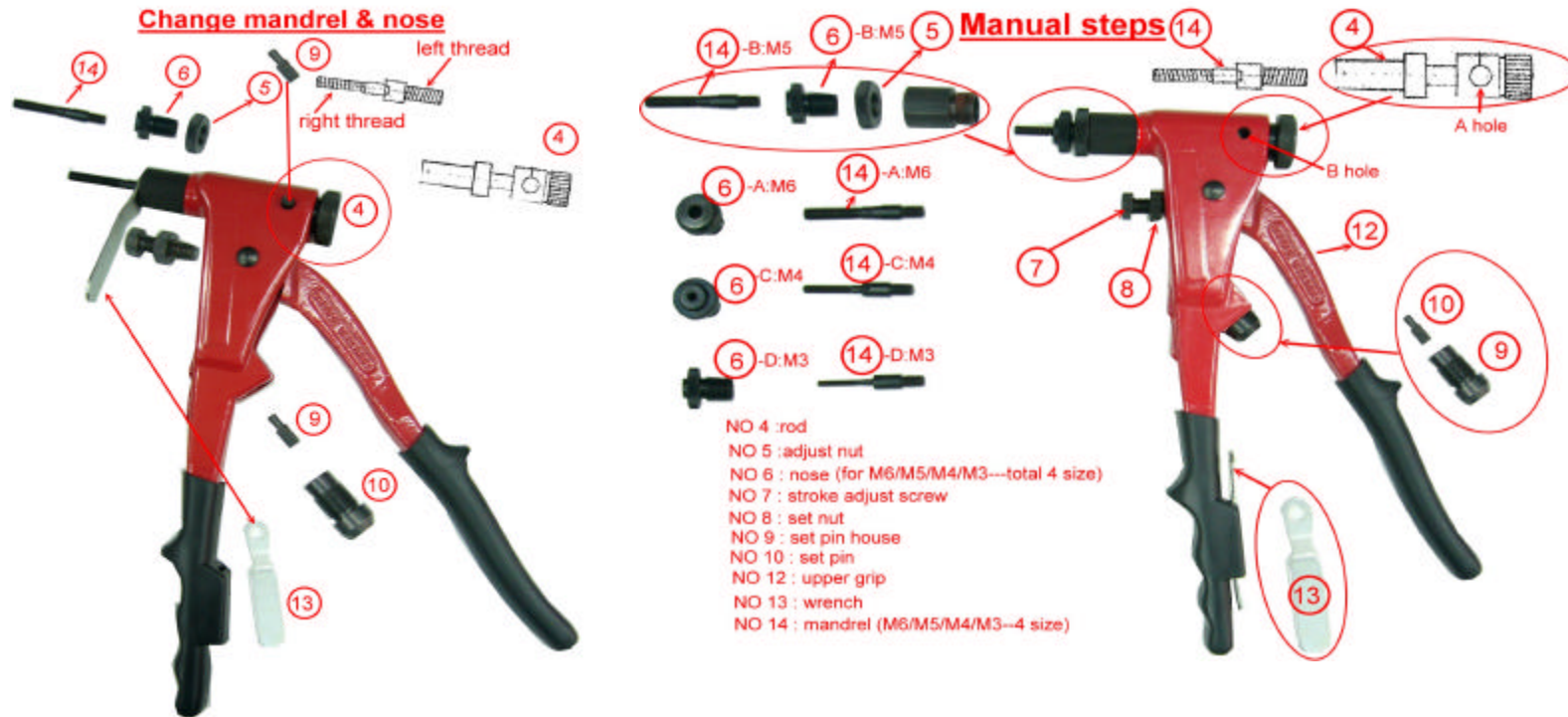


62183 Instructions



A.) Manual steps:

- 1.) Pick suitable mandrel (no. 14) & nose (no. 0) for M5 rivet as original packing.
- 2.) Set up tool's travel by adjusting stroke adjusting screw (no. 07) & set nut (no. 08) based on work piece's thickness. The best traveling could make you fixing the work piece while you press handle (no. 02) to bottoming out.
- 3.) Open the handle (no. 02) and screw the nut into the mandrel till it touches nose. Then insert a nut into the work piece's hole and press the handle to the bottom to secure work piece. Loosen the rod (no. 04) and take off the tooling.

B.) Change mandrel & nose

- 1.) Loosen the set pin house (no. 09) and take the set pin out.
- 2.) Turn the rod to make hole A in alignment with hole B. Insert the set pin and fix rod.
- 3.) Turn off the stroke adjust screw (no. 07) & set nut (no. 08).
- 4.) Exchange old mandrel with new one by a wrench and then fix it.
- 5.) Put on accurate nose and screw it tightly.

C.) Notice:

- 1.) The mandrel (no. 14) & rod (no. 04) have left-thread. Please loosen them clock-wise.